

Purpose
Automatic phase switch is used to maintain the power supply continuity of the single-phase receiver in case of power supply phase loss or drop in its parameters below standard.


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| Specifications |  |
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| input current | $3 \times 230 \mathrm{~V}+\mathrm{N}$ |
| output current | 230 V AC |
| current load AC-1* | $<16 \mathrm{~A}$ |
| L1 activation threshold | $<195 \mathrm{~V}$ |
| L2, L3 activation threshold | $<190 \mathrm{~V}$ |
| histeresis | 5 V |
| voltage measurement error | $\pm 1 \%$ |
| switching time | $0.5 \div 0.8 \mathrm{~s}$ |
| indication of input voltages | $3 \times \mathrm{LED}$ |
| power consumption | $0.8 \div 1.0 \mathrm{~W}$ |
| working temperature | $-25 \div 50^{\circ} \mathrm{C}$ |
| terminal | $2,5 \mathrm{~mm}^{2}$ screw terminals |
| dimensions | $3 \mathrm{modules}^{(52.5 \mathrm{~mm})}$ |
| mounting | on TH-35 rail |
| protection level | IP 20 |

* The actual allowable load capacity depends on the nature of the rece ivers. If the power supply is intended for large household appliances, heating, lighting (LED, floodlight, ESL light bulbs), it is recommended to use the PF-441 switch with additional contactors.


## Functioning

A three-phase voltage $(3 \times 230 \mathrm{~V}+\mathrm{N})$ is applied at the input of the switch. A single-phase voltage ( 230 VAC ) is applied at the output of the switch, i.e. the phase voltage of one of the phases. The electronic system of the switch controls values of the applied phase voltages so that the output voltage is not lower than 195 V . Phase with the correct parameters is directed at the output of the switch. Corresponding green LED signals the activation of the given phase at the output of the switch. L1 phase is the priority phase, i.e. that if its parameters are correct, this phase will be always switched to the output. If a voltage in L1 phase would drop below 190 V or in a case of total power failure (the green L1 LED goes off), the electronic system will switch phase L2 to the output (if its parameters are correct). In the case of a simultaneous lack of correct voltages in phases L1 and L2 (L3 and L2 green LEDs go off), the L3 phase will be switched to the output. When the correct supply voltage returns to the L1 phase (above 195 V ), the system switches this phase to the output.

## Installation

1. Turn off the power.
2. Connect the input voltages to terminals $3,4,5$ and neutral wire to terminal 6. Phase with the most volatile parameters connect to terminal 5, while the phase with stable parameters to terminal 3 as the priority phase.
3. Powered single-phase circuit connect to terminal 10 (phase) and neutral wire.
4. Turn on the power supply and check the continuity of the voltage of the connected single-phase circuit by the consecutive disconnections of voltage in L1 phases followed by the L2 phases.

## Connection scheme



